

Page 50, in the heading, please cancel "Claims", and substitute:

-- We claim:--

Claim 1 (original). A winding film of polypropylene copolymer, having a thickness of 30 to 180 μm , wherein
the force in machine direction at 1% elongation has a value of 0.6 to 4 N/cm and
the force at 100% elongation has a value of 2 to 20 N/cm,
the crystallite melting point of the polypropylene copolymer is less than 166°C, and
the fraction of flame retardant is at least 40 phr.

Claim 2 (currently amended). The winding film of claim 1, ~~characterized in that~~
wherein

the thickness of the winding film is 50 to 150 μm , ~~in particular 55 to 100 μm ,~~
the force in machine direction at 1% elongation is 1 to 3 N/cm and/or
the force at 100% elongation is 3 to 10 N/cm.

Claim 3 (currently amended). The winding of claim 1 ~~or 2, characterized in that~~
wherein

the winding film comprises at least one polypropylene copolymer
having a flexural modulus of less than 500 MPa, ~~preferably of 80 or less and more~~
~~preferably of 30 MPa or less,~~ and/or
having a crystallite melting point of below 148°C ~~preferably below 145°C, more~~
~~preferably in the range from 120°C to 166°C.~~

Claim 4 (currently amended). The winding film of ~~at least one of claims 1 to 3~~ claim
1, characterized in that wherein the polypropylene copolymer is produced in a
process in which a PP homopolymer or random PP copolymer is further reacted with
ethylene and propylene.

Claim 5 (currently amended). The winding film of ~~at least one of the preceding~~
~~claims, characterized in that it~~ claim 1, wherein said winding film is free from red
phosphorus ~~and preferably the amount of chemically bonded phosphorus does~~
~~not exceed 0.5 phr.~~

Claim 6 (currently amended). The winding film of ~~at least one of the preceding~~
~~claims, characterized in that the~~ claim 1, wherein said winding film has on one or
both sides, ~~especially one side,~~ a layer of adhesive, which is ~~preferably~~ based on
polyisoprene, ethylene-vinyl acetate copolymer and/or polyacrylate, and ~~if desired~~

optionally has a primer layer between film and adhesive layer,
the amount of adhesive in the adhesive layer being ~~in each case~~ 10 to 40 g/m²,
~~preferably 18 to 28 g/m²,~~
the bond strength to steel being 1.5 to 3 N/cm,
the unwind force being 1.2 to 6.0 N/cm at 300 mm/min unwind speed, ~~preferably 1.6 to 4.0 N/cm, more preferably 1.8 to 2.5 N/cm,~~ and/or
the holding power being more than 150 min.

Claim 7 (currently amended). The winding film of Claim 1 ~~at least one of the preceding claims, characterized in that the winding film comprises comprising~~
a solvent-free pressure-sensitive adhesive which is produced by coextrusion, melt coating or dispersion coating, ~~preferably a pressure-sensitive dispersion adhesive and in particular one based on polyacrylate, this said~~ adhesive being joined to the surface of the carrier film by means of flame or corona pretreatment or of an adhesion promoter layer which is applied by coextrusion or coating.

Claim 8 (currently amended). The winding film of ~~at least one of the preceding claims, characterized in that~~ claim 1, wherein the flame-retardant filler is added at 70 to 200 phr, ~~preferably at 110 to 150 phr,~~
~~in particular and is~~ a magnesium hydroxide.

Claim 9 (currently amended). The winding film of ~~at least one of the preceding claims, characterized in that~~ claim 1, wherein the backing film, adhesive or any other layer of the winding film comprises a carbon black pigment in an amount of the fraction of carbon black is at least 5 phr, ~~preferably at least 10 phr,~~ the carbon black ~~preferably~~ having a pH of 6 to 8.

Claim 10 (currently amended). The winding film of ~~at least one of the preceding claims, characterized in that the~~ claim 1, wherein said winding film is plasticizer-free or the plasticizer content is so low that the fogging number is above 90%.

Claim 11 (currently amended). A process for producing a the winding film of ~~at least one of the preceding claims, characterized in that~~ claim 1, wherein
the compounding is performed in a kneader or extruder so thoroughly that the film manufactured from the compound achieves a breakdown voltage of at least 3 kV/100 µm, ~~preferably at least 5 kV/100 µm,~~
the flame-retardant filler is added not all at once when producing the compound, but

instead in at least two portions, and/or
the compound is supplied as a melt without an intermediate stage in solid form to the operation of film production by extrusion or calendering.

Claim 12 (currently amended). A process for producing a the winding film of Claim 1 ~~at least one of the preceding claims~~, by
calender processing, in which case the melt index of the polypropylene copolymer is below 5 g/10 min, ~~preferably below 1 g/10 min and in particular below 0.7 g/10 min~~,
and/or
extrusion processing, in which case the melt index of the polypropylene copolymer is between 1 and 20 g/10 min, ~~in particular between 5 and 15 g/10 min~~.

Claim 13 (currently amended). A process for producing a the winding film of ~~at least one of the preceding claims, characterized in that claim 1, wherein~~

- the winding film is wound to logs, which then, to increase the unwind force, are heat-treated and subsequently slit into rolls, the unwind force of the material thus produced at 300 mm/min being higher **preferably** by at least 50% than without such a measure, or
- the winding film, for the purpose of increasing the unwind force, is subjected to a flame or corona treatment or is provided with a polar coextrusion layer and is subsequently processed into rolls, the unwind force of the material thus produced at 300 mm/min being higher **preferably** by at least 50% than without such a measure, or
- the winding film is slit by a process which leads, as a result of rough slit edges, to easier hand tearability, the breaking elongation of the winding-film rolls thus slit being lower **preferably** by at least 30% than in the case of slitting with sharp blades,
- the winding film is slit by a process which leads, as a result of rough slit edges, to easier hand tearability, the breaking elongation of the winding-film rolls thus slit being **preferably** in the range from 200 to 500%,
- the winding film is slit on an automatic slitter with defined knife advancement speed,
- the winding film is wound on a core with an inside diameter of 30 to 40 mm, ~~preferably of board~~.

14. ~~Use of a winding film of at least one of the preceding claims~~ A method for

bundling, protecting, labeling, insulating or sealing ventilation pipes or wires or cables and for sheathing cable harnesses in vehicles or field coils for picture tubes which comprises bundling, protecting, labeling, insulating, sealing or sheathing same with the winding film of claim 1.